LUCAS "K" SERIES TOOLPACK
Sheet 1/4

CLAMP AND LEGS FOR SLIP-RING PULLER
Cut 2 pieces of 10mm aluminium plate to 40 x 20mm. Drill and tap holes for clamp studs. Note holes are centred 6mm from Face A and 4mm from Face B. Clamp together. Bore Ø20mm hole.

Open out bore from Face A to Ø21.2mm over a distance of 3mm and with a chamfer, e.g. using thread-cutting tool. Also, relieve Face A by 2mm at the corners as shown.

Open out bore from Face B to Ø21.2mm over a distance of 5mm and with a chamfer.

Check fit of clamp on inner race of bearing and adjust if necessary.

Drill and tap holes for legs.
LUCAS "K" SERIES

TOOLPACK

BRIDGE, PUSH SCREW AND THRUST PAD
ASSEMBLED E15 TAIL-END BEARING PULLER AND SLIP-RING PULLER